

Date: Tuesday, 12/13/2005 2:48:21 PM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : PLATE
Job Number : 25214	
Estimate Number : 11421	
P.O. Number : N/A	Part Number : D34617
This Issue : 12/13/2005 S.O. No. : N/A	Drawing Number : D3461 REV.A
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A Type : MACHINED PARTS	Drawing Revision : A
Previous Run : N/A	Material : N/A
Written By : <u>See comment below</u>	Due Date : 12/20/2005 Qty: 6 Um: Each
Checked & Approved By : <u>See comment below</u>	
Comment : est. REV. A 05.12.13 NEW ISSUE EC	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6B0187X04000	6061-T6 Bar .178" x 4.0"
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Comment: Qty.: 0.4064 f(s)/Unit Total: 2.4381 f(s)

ALUMINUM 6061-T6 Bar .188" x 4.0"

Batch: M7584

SA 05.12.14

2.0	SHEAR	SHEAR
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Comment: SHEAR

cut blanks 4.660" long +0.03" -0.01"

SA 05.12.14 (3)

3.0	HAAS1	HAAS CNC VERTICAL MACHINING #1
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Comment: HAAS CNC VERTICAL MACHINING #1

1-Machine as per folio FA610 rev. A & dwg D3461 rev. A

EP 05/12/15 6

4.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

EP 05/12/15 6

5.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

J.I 05/12/15 6

6.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

Deburr parts per dwg D3461

SAD 05/12/20

5

(PTO)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
05.12.20	6	I used for prototype for P601-590	<i>E</i>	05.12.20	1	<i>[Signature]</i>	<i>[Signature]</i> 05.12.20

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: ☒ Date: 05/12/21

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
05.12.20	6.0	1 used for prototype change to P601-590 <i>E</i>			<i>[Signature]</i> 05.12.20			

NOTE: Date & initial all entries

Date: Tuesday, 12/13/2005 2:48:22 PM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: PLATE

Job Number: 25214

Part Number: D34617

Job Number:



Seq. #:

Machine Or Operation:

Description :

7.0

QC5

INSPECT WORK TO CURRENT STEP



205.12.20

5

Comment: INSPECT WORK TO CURRENT STEP

8.0

PACKAGING 1

PACKAGING RESOURCE #1



205.12.20

5

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: WA

9.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

SUC 05/12/21 (5)

205.12.21 (5)

Job Completion



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

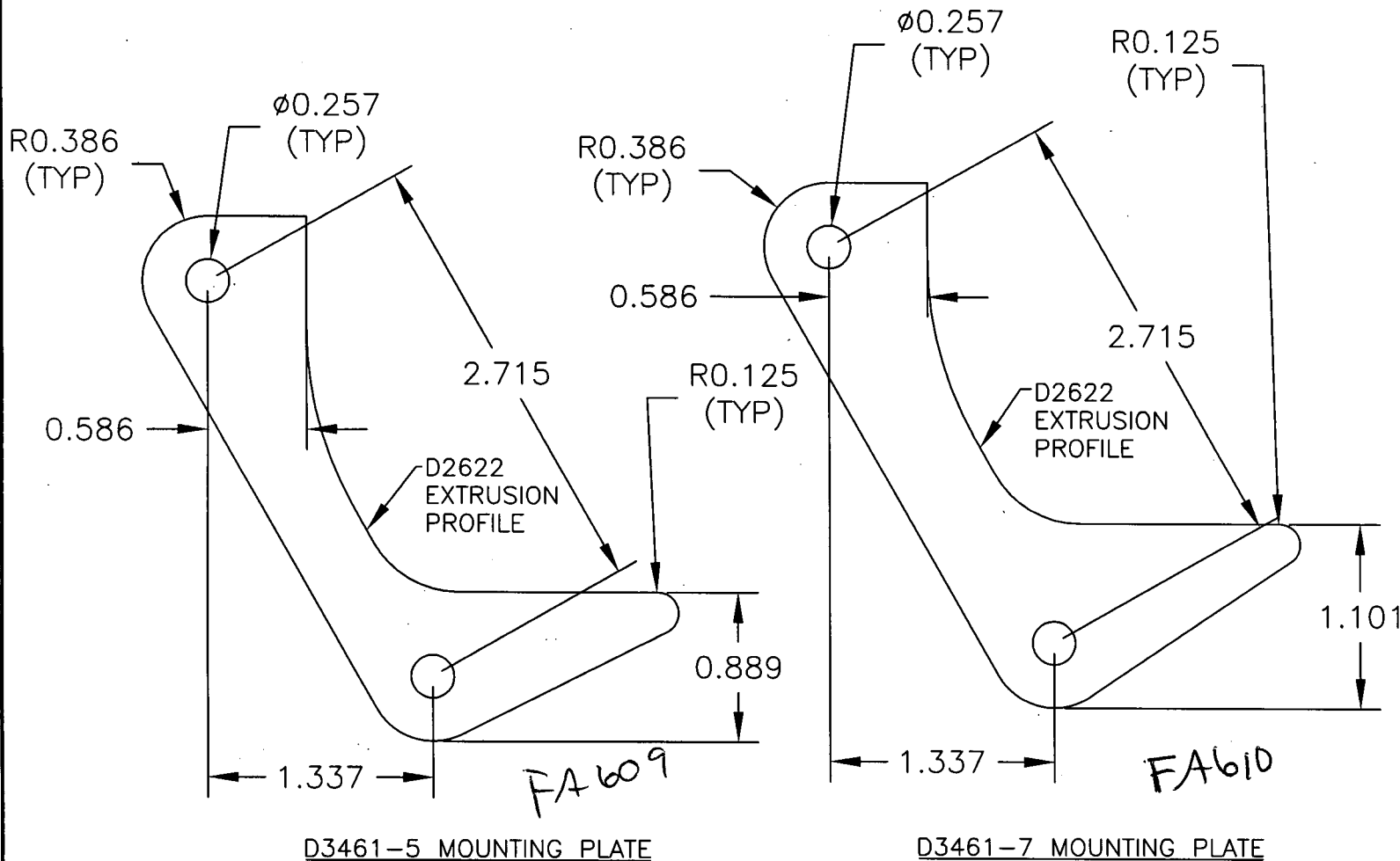
QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

REFERENCE ONLY

DESIGN PH	DRAWN BY PH	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
CHECKED	APPROVED	DRAWING NO. D3461	REV. A
DATE 05.09.19	TITLE STEP MOUNTING PLATE	SHEET 2 OF 2	
		SCALE 1:1	



D3461-5/-7 MOUNTING PLATE

- 1) MATERIAL: ALUMINUM 6061-T6 (QQ-A-250/11) 0.188 THICK
(REF DART SPEC. M6061T6S.188)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED